



Vanishing and Forming Oils

RichardsApex has specialized in custom formulating evaporating oils and solvent base lubricants for many years. These oils have gained wide acceptance where minimal lubricity is required, and a controlled residual film is desired. Products are available for use on ferrous, nonferrous and alloy metals.

Recommended Uses

Light gauge blanking, drawing, and perforating
Roll forming light gauge metals
Stranding lube for ferrous and nonferrous wire
Knitting and weaving lubricant for alloy wire
Pay-off aid for tightly spooled wire

Available Products

The following is a partial listing of the many products available in this series:

V40	Fast evaporation rate with a flash point of 65.6° (150° F).
V42	Rapid evaporating base oil with ester additive.
V44	Rapid evaporating base oil containing both lubricity and extreme pressure additives.
V48	Highly fortified, light viscosity oil for use on alloy wire forming applications.
V52	Highly fortified, 10.4 cSt (60 SUS), lubricating oil for drawing and forming alloy wire applications.

Please contact your RichardsApex Representative or the Company for additional information.